



**ZETTEX**  
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## TECHNICAL DATA SHEET Spraybond X35 Canister

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### Product description

Zettex Spraybond X35 is a very high quality heatresistant contact adhesive for the adhesion of various roof materials (EPDM, TPO, Rubber). Zettex Spraybond X35 EPDM can be applied on the most common surfaces like wood, steel, alu backed insulation (fleece backed and unbacked) and bitumen.

### Advantages

- Very powerful
- Heat resistant
- Extremely powerful
- Fast drying
- For universal use
- Ready to use
- DCM Free

### Areas of application

For gluing all types of surfaces. Thanks for the high solids and rubber content, this adhesive is extremely strong and safe to use. Zettex Spraybond X35 is also suitable for gluing surfaces sensitive to plasticisers such as PVC. The amount of plasticiser in the PVC must not exceed 16%. Testing is recommended before use.

### Application

Remove any moisture and grease from the surface being glued. Gently spray the contact adhesive onto both surfaces being glued. The ideal distance between the surface and the spray gun is 30 cm. Try to apply the glue in a single layer. Bring the surfaces together after 2 to 4 minutes and press or roller firmly. Wait at least twice as long to glue the surfaces together if the layers applied have overlapped. Check thoroughly to see whether there is sufficient contact between the glue layers if the surface is porous. Apply an extra layer, if necessary.

### Safety recommendations

See safety information sheet.

Properties	Specifications
Processing temperature	+5 to +40 degrees
Temperature resistance	-40 to +130°C
Consumption	70-80 Gramm/m2
Open time	3-4 min
Maximum yield	180 m2
Solids	40 %
Color	Amber
Spray pattern	WEB